KER® 1904
High-Styrene Rubber - HSR

CHARACTERISTICS
KER® 1904 is a grade of high-styrene rubber. It is produced by mixing of styrene-butadiene latex and high styrene resin in adequate proportion. It is coagulated by a system of acid and synthetic coagulant, is stabilized with a non-staining antioxidant and contains abt. 68% of bonded styrene.

GENERAL REQUIREMENTS
HSR is packed into polyethylene bags 25.0 ± 0.5 kg. Presence of any mechanical impurities is not permitted.

TECHNICAL PARAMETERS
RUBBER TECHNICAL PARAMETERS

<table>
<thead>
<tr>
<th>Parameters</th>
<th>Units</th>
<th>Values</th>
<th>Test methods</th>
</tr>
</thead>
<tbody>
<tr>
<td>Volatile matters</td>
<td>% wt.</td>
<td>max. 1,0</td>
<td>ASTM D5668</td>
</tr>
<tr>
<td>Total ash</td>
<td>% wt.</td>
<td>max. 0,4</td>
<td>ASTM D5667</td>
</tr>
<tr>
<td>Organic acids</td>
<td>% wt.</td>
<td>5,0 ÷ 7,0</td>
<td>ASTM D5774</td>
</tr>
<tr>
<td>Soaps</td>
<td>% wt.</td>
<td>max. 0,4</td>
<td>ASTM D5774</td>
</tr>
</tbody>
</table>

Guaranteed values of relevant technical parameters of the product are each time agreed upon in the sales contract.

To each shipping lot/delivery a quality certificate including data on properties of the product determined during release control is issued. Scope of the testing which is covered by the quality certificate is each time agreed upon in the sales contract.

PACKAGING
KER® 1904 has a form of granules and is packed into polyethylene bags 25.0 ± 0.5 kg each, then laid onto 1.2 t wooden pallets or transported in road tankers.

TRANSPORTATION
KER® is typically transported in covered road trucks, in covered railway carriages and in standard shipping containers, in rail tank cars or road tankers. KER® 1904 is not a dangerous material to transport.

STORAGE
Product should be stored in sheltered conditions away from direct sunlight, at least 2 meters away from radiant heating elements and the temperature should not exceed 30°C. The guaranteed shelf life for KER® under the above-mentioned conditions is twelve (12) months from the date of production.

APPLICATION
KER® 1904 is used for production of floor finishes, cables, toys and micro porous rubber for footwear industry.

This document is of an informative character. The information given herein is based on the present state of our knowledge and experience. It makes neither product properties nor qualitative parameters guarantee and cannot be used as a basis of any claims. The information provided cannot be used for any mixtures with any other substances. Product should be transported, stored and used in accordance with valid regulations and good occupational hygiene practice.

Making use of the information as well as product application is beyond the producer control and determination of the safe conditions of use is the sole responsibility of a customer.

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